

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-19/0513
of 13 September 2019

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Sympafix X150+Plus for concrete

Product family
to which the construction product belongs

Bonded fastener for use in concrete

Manufacturer

Sympafix B.V.
Fluorietweg 25E
1812RR ALKMAAR
NIEDERLANDE

Manufacturing plant

Plant 1, Germany

This European Technical Assessment
contains

32 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330499-01-0601

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Specific Part

1 Technical description of the product

The Sympafix X150+Plus for concrete is a bonded anchor consisting of a cartridge with injection mortar Injection mortar X150+Plus and a steel element. The steel element consist of a threaded rod with washer and hexagon nut in the range of M8 to M30, reinforcing bar in the range of diameter Ø8 to Ø32 mm or internal threaded rod IG-M6 to IG-M20.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1, C 2, C 3, C 4, C 5, C 7
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1, C 2, C 4, C 6, C 8
Displacements (static and quasi-static loading)	See Annex C 9 to C 11
Characteristic resistance for seismic performance category C1 and C2 and displacements	See Annex C 12 to C 17
Durability	See Annex B 1

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

English translation prepared by DIBt

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

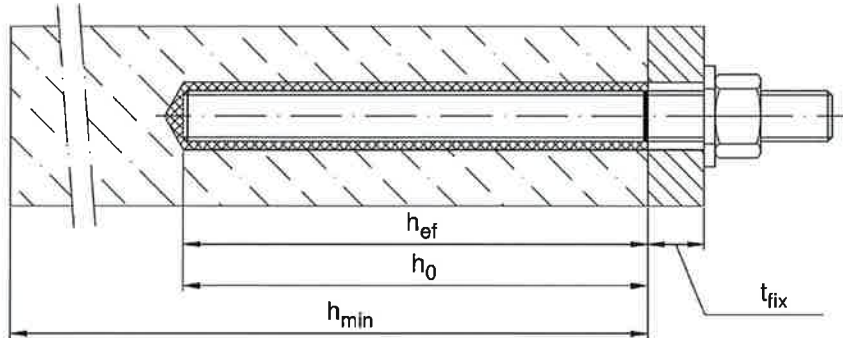
Issued in Berlin on 13 September 2019 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow
Head of Department

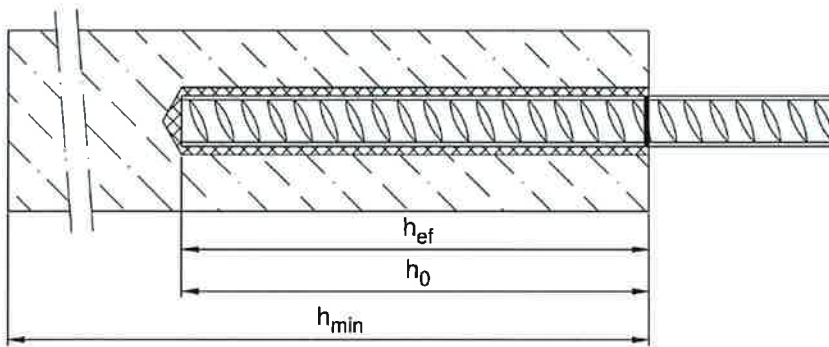
beglaubigt:
Baderschneider

Installation threaded rod M8 up to M30

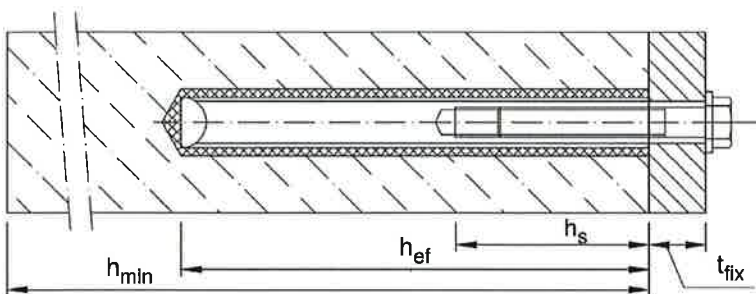
prepositioned installation or
push through installation (annular gap filled with mortar)



Installation reinforcing bar $\varnothing 8$ up to $\varnothing 32$



Installation internal threaded anchor rod IG-M6 up to IG-M20



- t_{fix} = thickness of fixture
- h_{ef} = effective anchorage depth
- h_0 = depth of drill hole
- h_{min} = minimum thickness of member

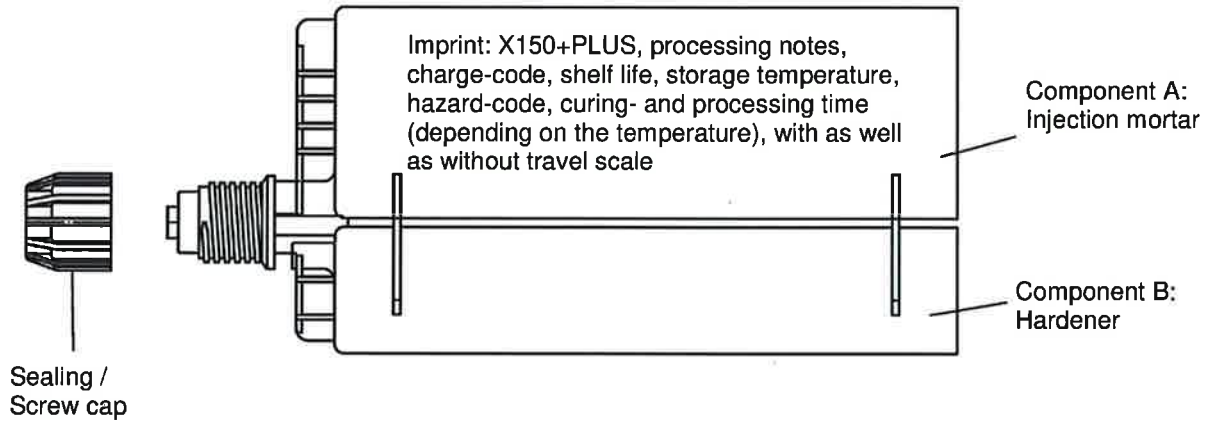
Sympafix X150+Plus for concrete

Product description
Installed condition

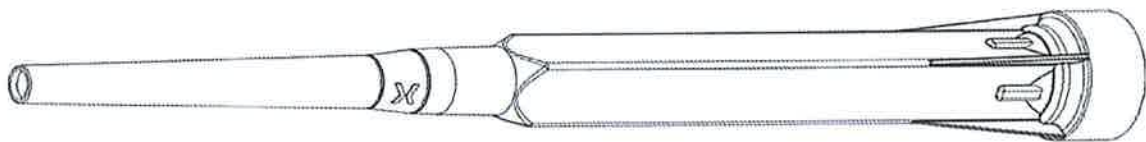
Annex A 1

Cartridge: X150+PLUS

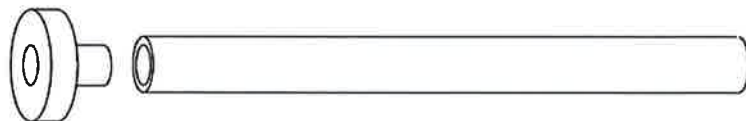
440ml, 585ml and 1400ml cartridge (Type: "side-by-side")



Static Mixer



Piston Plug and Mixer Extension

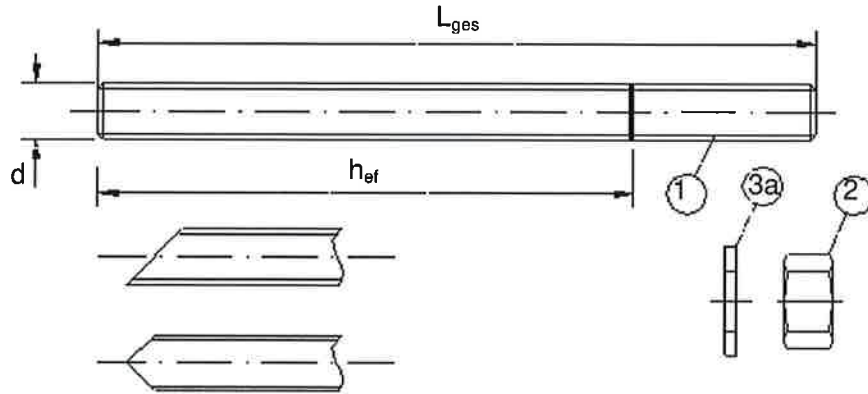


Sympafix X150+Plus for concrete

Product description
Injection system

Annex A 2

Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut

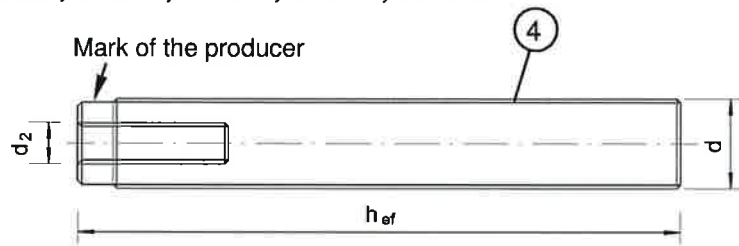
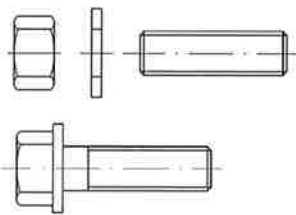


Commercial standard threaded rod with:

- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Internal threaded anchor rod IG-M6, IG-M8, IG-M10, IG-M12, IG-M16, IG-M20

Threaded rod or screw



Marking: e.g.



- ⊥ Marking Internal thread
- ◇ Mark

- M8 Thread size (Internal thread)
- A4 additional mark for stainless steel
- HCR additional mark for high-corrosion resistance steel

Filling washer and mixer reduction nozzle for filling the annular gap between anchor rod and fixture



Sympafix X150+Plus for concrete

Product description

Threaded rod, internal threaded rod and filling washer

Annex A 3

Table A1: Materials						
Part	Designation	Material				
Steel, zinc plated (Steel acc. to EN 10087:1998 or EN 10263:2001)						
- zinc plated $\geq 5 \mu\text{m}$ acc. to EN ISO 4042:1999 or						
- hot-dip galvanised $\geq 40 \mu\text{m}$ acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009 or						
- sherardized $\geq 45 \mu\text{m}$ acc. to EN ISO 17668:2016						
1	Threaded rod	Property class	Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture	
		acc. to EN ISO 898-1:2013	4.6	$f_{uk} = 400 \text{ N/mm}^2$	$f_{yk} = 240 \text{ N/mm}^2$	$A_5 > 8\%$
			4.8	$f_{uk} = 400 \text{ N/mm}^2$	$f_{yk} = 320 \text{ N/mm}^2$	$A_5 > 8\%$
			5.6	$f_{uk} = 500 \text{ N/mm}^2$	$f_{yk} = 300 \text{ N/mm}^2$	$A_5 > 8\%$
			5.8	$f_{uk} = 500 \text{ N/mm}^2$	$f_{yk} = 400 \text{ N/mm}^2$	$A_5 > 8\%$
8.8	$f_{uk} = 800 \text{ N/mm}^2$	$f_{yk} = 640 \text{ N/mm}^2$	$A_5 \geq 12\%$ ³⁾			
2	Hexagon nut	acc. to EN ISO 898-2:2012	4	for anchor rod class 4.6 or 4.8		
			5	for anchor rod class 5.6 or 5.8		
			8	for anchor rod class 8.8		
3a	Washer	Steel, zinc plated, hot-dip galvanised or sherardized (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Steel, zinc plated, hot-dip galvanised or sherardized				
4	Internal threaded anchor rod	Property class	Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture	
		acc. to EN ISO 898-1:2013	5.8	$f_{uk} = 500 \text{ N/mm}^2$	$f_{yk} = 400 \text{ N/mm}^2$	$A_5 > 8\%$
			8.8	$f_{uk} = 800 \text{ N/mm}^2$	$f_{yk} = 640 \text{ N/mm}^2$	$A_5 > 8\%$
Stainless steel A2 (Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014)						
Stainless steel A4 (Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014)						
High corrosion resistance steel (Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014)						
1	Threaded rod ¹⁾⁴⁾	Property class	Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture	
		acc. to EN ISO 3506-1:2009	50	$f_{uk} = 500 \text{ N/mm}^2$	$f_{yk} = 210 \text{ N/mm}^2$	$A_5 \geq 8\%$
			70	$f_{uk} = 700 \text{ N/mm}^2$	$f_{yk} = 450 \text{ N/mm}^2$	$A_5 \geq 12\%$ ³⁾
80	$f_{uk} = 800 \text{ N/mm}^2$	$f_{yk} = 600 \text{ N/mm}^2$	$A_5 \geq 12\%$ ³⁾			
2	Hexagon nut ¹⁾⁴⁾	acc. to EN ISO 3506-1:2009	50	for anchor rod class 50		
			70	for anchor rod class 70		
			80	for anchor rod class 80		
3a	Washer	A2: Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014 A4: Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014 HCR: Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014 (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Stainless steel A4, High corrosion resistance steel				
4	Internal threaded anchor rod ¹⁾²⁾	Property class	Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture	
		acc. to EN ISO 3506-1:2009	50	$f_{uk} = 500 \text{ N/mm}^2$	$f_{yk} = 210 \text{ N/mm}^2$	$A_5 > 8\%$
			70	$f_{uk} = 700 \text{ N/mm}^2$	$f_{yk} = 450 \text{ N/mm}^2$	$A_5 > 8\%$
¹⁾ Property class 70 or 80 for anchor rods up to M24 and Internal threaded anchor rods up to IG-M16, ²⁾ for IG-M20 only property class 50 ³⁾ $A_5 > 8\%$ fracture elongation if <u>no</u> requirement for performance category C2 exists ⁴⁾ Property class 80 only for stainless steel A4 and HCR						
Sympafix X150+Plus for concrete					Annex A 4	
Product description Materials threaded rod and internal threaded rod						

Reinforcing bar $\varnothing 8, \varnothing 10, \varnothing 12, \varnothing 14, \varnothing 16, \varnothing 20, \varnothing 24, \varnothing 25, \varnothing 28, \varnothing 32$



- Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range $0,05d \leq h \leq 0,07d$
(d: Nominal diameter of the bar; h: Rip height of the bar)

Table A2: Materials

Part	Designation	Material
Reinforcing bars		
1	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$
Sympafix X150+Plus for concrete		Annex A 5
Product description Materials reinforcing bar		

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads: M8 to M30, Rebar Ø8 to Ø32, IG-M6 to IG-M20.
- Seismic action for Performance Category C1: M8 to M30 (except hot-dip galvanised rods), Rebar Ø8 to Ø32.
- Seismic action for Performance Category C2: M12 to M24 (except hot-dip galvanised rods).

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016.
- Non-cracked concrete: M8 to M30, Rebar Ø8 to Ø32, IG-M6 to IG-M20.
- Cracked concrete: M8 to M30, Rebar Ø8 to Ø32, IG-M6 to IG-M20.

Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40 °C to +72 °C (max long term temperature +50 °C and max short term temperature +72 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance class:
 - Stainless steel Stahl A2 according to Annex A 4, Table A1: CRC II
 - Stainless steel Stahl A4 according to Annex A 4, Table A1: CRC III
 - High corrosion resistance steel HCR according to Annex A 4, Table A1: CRC V

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- The anchorages are designed in accordance to EN 1992-4:2018 and Technical Report TR 055, Edition February 2018

Installation:

- Dry, wet concrete or flooded bore holes (not sea-water).
- Hole drilling by hammer (HD), hollow (HDB) or compressed air drill mode (CD).
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Sympafix X150+Plus for concrete	Annex B 1
Intended Use Specifications	

Table B1: Installation parameters for threaded rod

Anchor size			M8	M10	M12	M16	M20	M24	M27	M30
Diameter of element	$d = d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Nominal drill hole diameter	d_0	[mm]	10	12	14	18	22	28	30	35
Effective embedment depth	$h_{ef,min}$	[mm]	60	60	70	80	90	96	108	120
	$h_{ef,max}$	[mm]	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture	Prepositioned installation d_f	[mm]	9	12	14	18	22	26	30	33
	Push through installation d_f	[mm]	12	14	16	20	24	30	33	40
Maximum torque moment	$T_{inst} \leq$	[Nm]	10	20	40 ¹⁾	60	100	170	250	300
Minimum thickness of member	h_{min}	[mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$				
Minimum spacing	s_{min}	[mm]	40	50	60	75	95	115	125	140
Minimum edge distance	c_{min}	[mm]	35	40	45	50	60	65	75	80

¹⁾ Maximum Torque moment for M12 with steel Grade 4.6 is 35 Nm

Table B2: Installation parameters for rebar

Anchor size			$\emptyset 8^1)$	$\emptyset 10^1)$	$\emptyset 12^1)$	$\emptyset 14$	$\emptyset 16$	$\emptyset 20$	$\emptyset 24$	$\emptyset 25$	$\emptyset 28$	$\emptyset 32$
Diameter of element	$d = d_{nom}$	[mm]	8	10	12	14	16	20	24	25	28	32
Nominal drill hole diameter	d_0	[mm]	10 12	12 14	14 16	18	20	25	32	32	35	40
Effective embedment depth	$h_{ef,min}$	[mm]	60	60	70	75	80	90	96	100	112	128
	$h_{ef,max}$	[mm]	160	200	240	280	320	400	480	500	560	640
Minimum thickness of member	h_{min}	[mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$						
Minimum spacing	s_{min}	[mm]	40	50	60	70	75	95	120	120	130	150
Minimum edge distance	c_{min}	[mm]	35	40	45	50	50	60	70	70	75	85

¹⁾ both nominal drill hole diameter can be used

Table B3: Installation parameters for Internal threaded anchor rod

Anchor size			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20
Internal diameter of anchor rod	d_2	[mm]	6	8	10	12	16	20
Outer diameter of anchor rod ¹⁾	$d = d_{nom}$	[mm]	10	12	16	20	24	30
Nominal drill hole diameter	d_0	[mm]	12	14	18	22	28	35
Effective embedment depth	$h_{ef,min}$	[mm]	60	70	80	90	96	120
	$h_{ef,max}$	[mm]	200	240	320	400	480	600
Diameter of clearance hole in the fixture	d_f	[mm]	7	9	12	14	18	22
Maximum torque moment	$T_{inst} \leq$	[Nm]	10	10	20	40	60	100
Thread engagement length min/max	l_{IG}	[mm]	8/20	8/20	10/25	12/30	16/32	20/40
Minimum thickness of member	h_{min}	[mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$		
Minimum spacing	s_{min}	[mm]	50	60	75	95	115	140
Minimum edge distance	c_{min}	[mm]	40	45	50	60	65	80










¹⁾ With metric threads according to EN 1993-1-8:2005+AC:2009

Sympafix X150+Plus for concrete

Intended Use
Installation parameters

Annex B 2

Table B4: Parameter cleaning and setting tools

										
Threaded Rod	Rebar	Internal threaded anchor rod	d_0 Drill bit - \varnothing HD, HDB, CD	d_b Brush - \varnothing		$d_{b,min}$ min. Brush - \varnothing	Piston plug	Installation direction and use of piston plug		
[mm]	[mm]	[mm]	[mm]		[mm]	[mm]				
M8	8		10	RB10	11,5	10,5		No plug required		
M10	8 / 10	IG-M6	12	RB12	13,5	12,5				
M12	10 / 12	IG-M8	14	RB14	15,5	14,5				
	12		16	RB16	17,5	16,5				
M16	14	IG-M10	18	RB18	20,0	18,5	VS18	$h_{ef} > 250$ mm	$h_{ef} > 250$ mm	all
	16		20	RB20	22,0	20,5	VS20			
M20		IG-M12	22	RB22	24,0	22,5	VS22			
	20		25	RB25	27,0	25,5	VS25			
M24		IG-M16	28	RB28	30,0	28,5	VS28			
M27			30	RB30	31,8	30,5	VS30			
	24 / 25		32	RB32	34,0	32,5	VS32			
M30	28	IG-M20	35	RB35	37,0	35,5	VS35			
	32		40	RB40	43,5	40,5	VS40			

CAC - Rec. compressed air tool (min 6 bar)
Drill bit diameter (d_0): all diameters



HDB – Hollow drill bit system

Drill bit diameter (d_0): all diameters


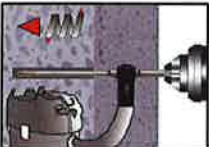

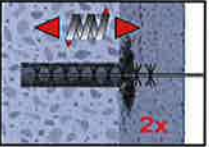

The hollow drill bit system contains the Heller Duster Expert hollow drill bit and a class M vacuum with minimum negative pressure of 253 hPa and flow rate of minimum 150 m³/h (42 l/s).



Sympafix X150+Plus for concrete

Intended Use
Cleaning and setting tools

Annex B 3

Installation instructions	
Drilling of the bore hole	
	<p>1a. Hammer (HD) or compressed air drilling (CD) Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1, B2, or B3). Proceed with Step 2. In case of aborted drill hole, the drill hole shall be filled with mortar.</p>
	<p>1b. Hollow drill bit system (HDB) (see Annex B 3) Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1, B2, or B3). This drilling system removes the dust and cleans the bore hole during drilling (all conditions). Proceed with Step 3. In case of aborted drill hole, the drill hole shall be filled with mortar.</p>
Attention! Standing water in the bore hole must be removed before cleaning.	
CAC: Cleaning for dry, wet and water-filled bore holes with all diameter in uncracked and cracked concrete	
	<p>2a. Starting from the bottom or back of the bore hole, blow the hole clean with compressed air (min. 6 bar) (Annex B 3) a minimum of two times until return air stream is free of noticeable dust. If the bore hole ground is not reached an extension must be used.</p>
	<p>2b. Check brush diameter (Table B4). Brush the hole with an appropriate sized wire brush $> d_{b,min}$ (Table B4) a minimum of two times in a twisting motion. If the bore hole ground is not reached with the brush, a brush extension must be used.</p>
	<p>2c. Finally blow the hole clean again with compressed air (min. 6 bar) (Annex B 3) a minimum of two times until return air stream is free of noticeable dust. If the bore hole ground is not reached an extension must be used.</p>
After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning has to be repeated directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.	
Sympafix X150+Plus for concrete	
Intended Use Installation instructions	Annex B 4

Installation instructions (continuation)	
	<p>3. Attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool. For every working interruption longer than the recommended working time (Table B5) as well as for new cartridges, a new static-mixer shall be used.</p>
	<p>4. Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.</p>
	<p>5. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey or red colour.</p>
	<p>6. Starting from the bottom or back of the cleaned anchor hole, fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. If the bottom or back of the anchor hole is not reached, an appropriate extension nozzle must be used. Observe the gel-/ working times given in Table B5.</p>
	<p>7. Piston plugs and mixer nozzle extensions shall be used according to Table B4 for the following applications:</p> <ul style="list-style-type: none"> • Horizontal assembly (horizontal direction) and ground erection (vertical downwards direction): Drill bit-\varnothing $d_0 \geq 18$ mm and embedment depth $h_{ef} > 250$mm • Overhead assembly (vertical upwards direction): Drill bit-\varnothing $d_0 \geq 18$ mm
	<p>8. Push the threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.</p>
	<p>9. After inserting the anchor, the annular gap between anchor rod and concrete, in case of a push through installation additionally also the fixture, must be complete filled with mortar. If excess mortar is not visible at the top of the hole, the requirement is not fulfilled and the application has to be renewed. For overhead application the anchor rod shall be fixed (e.g. wedges).</p>
	<p>10. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B5).</p>
	<p>11. After full curing, the add-on part can be installed with up to the max. torque (Table B1 or B3) by using a calibrated torque wrench. In case of prepositioned installation the annular gap between anchor and fixture can be optional filled with mortar. Therefor substitute the washer by the filling washer and connect the mixer reduction nozzle to the tip of the mixer. The annular gap is filled with mortar, when mortar oozes out of the washer.</p>
<p>Sympafix X150+Plus for concrete</p>	
<p>Intended Use Installation instructions (continuation)</p>	<p>Annex B 5</p>

Table B5: Maximum working time and minimum curing time			
Concrete temperature	Gelling working time	Minimum curing time in dry concrete	Minimum curing time in wet concrete
+ 5 °C to + 9 °C	80 min	48 h	96 h
+ 10 °C to + 14 °C	60 min	28 h	56 h
+ 15 °C to + 19 °C	40 min	18 h	36 h
+ 20 °C to + 24 °C	30 min	12 h	24 h
+ 25 °C to + 34 °C	12 min	9 h	18 h
+ 35 °C to + 39 °C	8 min	6 h	12 h
+40 °C	8 min	4 h	8 h
Cartridge temperature	+5°C to +40°C		
Sympaflix X150+Plus for concrete			Annex B 6
Intended Use Curing time			

Table C1: Characteristic values for steel tension resistance and steel shear resistance of threaded rods											
Size			M8	M10	M12	M16	M20	M24	M27	M30	
Cross section area	A_s	[mm ²]	36,6	58	84,3	157	245	353	459	561	
Characteristic tension resistance, Steel failure ¹⁾											
Steel, Property class 4.6 and 4.8	$N_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224	
Steel, Property class 5.6 and 5.8	$N_{Rk,s}$	[kN]	18 (17)	29 (27)	42	78	122	176	230	280	
Steel, Property class 8.8	$N_{Rk,s}$	[kN]	29 (27)	46 (43)	67	125	196	282	368	449	
Stainless steel A2, A4 and HCR, class 50	$N_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281	
Stainless steel A2, A4 and HCR, class 70	$N_{Rk,s}$	[kN]	26	41	59	110	171	247	-	-	
Stainless steel A4 and HCR, class 80	$N_{Rk,s}$	[kN]	29	46	67	126	196	282	-	-	
Characteristic tension resistance, Partial factor ²⁾											
Steel, Property class 4.6 and 5.6	$\gamma_{Ms,N}$	[-]	2,0								
Steel, Property class 4.8, 5.8 and 8.8	$\gamma_{Ms,N}$	[-]	1,5								
Stainless steel A2, A4 and HCR, class 50	$\gamma_{Ms,N}$	[-]	2,86								
Stainless steel A2, A4 and HCR, class 70	$\gamma_{Ms,N}$	[-]	1,87								
Stainless steel A4 and HCR, class 80	$\gamma_{Ms,N}$	[-]	1,6								
Characteristic shear resistance, Steel failure ¹⁾											
Without lever arm	Steel, Property class 4.6 and 4.8	$V^0_{Rk,s}$	[kN]	9 (8)	14 (13)	20	38	59	85	110	135
	Steel, Property class 5.6 and 5.8	$V^0_{Rk,s}$	[kN]	11 (10)	17 (16)	25	47	74	106	138	168
	Steel, Property class 8.8	$V^0_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224
	Stainless steel A2, A4 and HCR, class 50	$V^0_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
	Stainless steel A2, A4 and HCR, class 70	$V^0_{Rk,s}$	[kN]	13	20	30	55	86	124	-	-
	Stainless steel A4 and HCR, class 80	$V^0_{Rk,s}$	[kN]	15	23	34	63	98	141	-	-
With lever arm	Steel, Property class 4.6 and 4.8	$M^0_{Rk,s}$	[Nm]	15 (13)	30 (27)	52	133	260	449	666	900
	Steel, Property class 5.6 and 5.8	$M^0_{Rk,s}$	[Nm]	19 (16)	37 (33)	65	166	324	560	833	1123
	Steel, Property class 8.8	$M^0_{Rk,s}$	[Nm]	30 (26)	60 (53)	105	266	519	896	1333	1797
	Stainless steel A2, A4 and HCR, class 50	$M^0_{Rk,s}$	[Nm]	19	37	66	167	325	561	832	1125
	Stainless steel A2, A4 and HCR, class 70	$M^0_{Rk,s}$	[Nm]	26	52	92	232	454	784	-	-
	Stainless steel A4 and HCR, class 80	$M^0_{Rk,s}$	[Nm]	30	59	105	266	519	896	-	-
Characteristic shear resistance, Partial factor ²⁾											
Steel, Property class 4.6 and 5.6	$\gamma_{Ms,V}$	[-]	1,67								
Steel, Property class 4.8, 5.8 and 8.8	$\gamma_{Ms,V}$	[-]	1,25								
Stainless steel A2, A4 and HCR, class 50	$\gamma_{Ms,V}$	[-]	2,38								
Stainless steel A2, A4 and HCR, class 70	$\gamma_{Ms,V}$	[-]	1,56								
Stainless steel A4 and HCR, class 80	$\gamma_{Ms,V}$	[-]	1,33								
¹⁾ Values are only valid for the given stress area A_s . Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot-dip galvanised threaded rods according to EN ISO 10684:2004+AC:2009.											
²⁾ in absence of national regulation											
Sympafix X150+Plus for concrete									Annex C 1		
Performances Characteristic values for steel tension resistance and steel shear resistance of threaded rods											

Table C3: Characteristic values of tension loads under static and quasi-static action												
Anchor size threaded rod				M8	M10	M12	M16	M20	M24	M27	M30	
Steel failure												
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ (or see Table C1)								
Partial factor		$\gamma_{Ms,N}$	[-]	see Table C1								
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes (HD) and compressed air drilled holes (CD)												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	20	20	19	19	18	17	16	16
	II: 72°C/50°C				15	15	15	14	13	13	12	12
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes with hollow drill bit (HDB)												
Temperature range	I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	17	16	16	16	15	14	14	13
	II: 72°C/50°C				14	14	14	13	13	12	12	11
	I: 40°C/24°C	flooded bore hole			16	16	16	15	15	14	14	13
	II: 72°C/50°C				14	14	14	13	13	12	12	11
Characteristic bond resistance in cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	7,0	7,0	8,5	8,5	8,5	8,5	8,5	8,5
	II: 72°C/50°C				6,0	6,0	7,0	7,0	7,0	7,0	7,0	7,0
Reduktion factor ψ_{sus}^0 in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ_{sus}^0	[-]	0,75							
	II: 72°C/50°C				0,68							
Increasing factors for concrete ψ_c			C25/30	1,02								
			C30/37	1,04								
			C35/45	1,07								
			C40/50	1,08								
			C45/55	1,09								
			C50/60	1,10								
Concrete cone failure												
Relevant parameter				see Table C2								
Splitting												
Relevant parameter				see Table C2								
Installation factor												
for dry and wet concrete (all drilling methods)		γ_{inst}	[-]	1,0								
for flooded bore hole (all drilling methods)				1,2								
Sympafix X150+Plus for concrete										Annex C 3		
Performances Characteristic values of tension loads under static and quasi-static action												

Table C5: Characteristic values of tension loads under static and quasi-static action				IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20	
Anchor size internal threaded anchor rods										
Steel failure¹⁾										
Characteristic tension resistance, Steel, strength class 5.8	5.8	$N_{Rk,s}$	[kN]	10	17	29	42	76	123	
Characteristic tension resistance, Steel, strength class 8.8	8.8	$N_{Rk,s}$	[kN]	16	27	46	67	121	196	
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,N}$	[-]	1,5						
Characteristic tension resistance, Stainless Steel A4 and HCR, Strength class 70 ²⁾		$N_{Rk,s}$	[kN]	14	26	41	59	110	124	
Partial factor		$\gamma_{Ms,N}$	[-]	1,87						
Combined pull-out and concrete cone failure										
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes (HD) and compressed air drilled holes (CD)										
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	20	19	19	18	17	16
	II: 72°C/50°C				15	15	14	13	13	12
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes with hollow drill bit (HDB)										
Temperature range	I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	16	16	16	15	14	13
	II: 72°C/50°C				14	14	13	13	12	11
	I: 40°C/24°C	flooded bore hole			16	16	15	15	14	13
	II: 72°C/50°C				14	14	13	13	12	11
Characteristic bond resistance in cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)										
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	7,0	8,5	8,5	8,5	8,5	8,5
	II: 72°C/50°C				6,0	7,0	7,0	7,0	7,0	7,0
Reduktion factor ψ_{sus}^0 in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)										
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ_{sus}^0	[-]	0,75					
	II: 72°C/50°C				0,68					
Increasing factors for concrete ψ_c					C25/30					
					C30/37					
					C35/45					
					C40/50					
					C45/55					
					C50/60					
Concrete cone failure										
Relevant parameter				see Table C2						
Splitting failure										
Relevant parameter				see Table C2						
Installation factor										
for dry and wet concrete (all drilling methods)			γ_{inst}	[-]	1,0					
for flooded bore hole (all drilling methods)					1,2					
¹⁾ Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.										
²⁾ For IG-M20 strength class 50 is valid										
Sympafix X150+Plus for concrete								Annex C 5		
Performances Characteristic values of tension loads under static and quasi-static action										

Table C6: Characteristic values of shear loads under static and quasi-static action										
Anchor size for internal threaded anchor rods				IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20	
Steel failure without lever arm¹⁾										
Characteristic shear resistance, Steel, strength class	5.8	$V_{Rk,s}^0$	[kN]	5	9	15	21	38	61	
	8.8	$V_{Rk,s}^0$	[kN]	8	14	23	34	60	98	
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25						
Characteristic shear resistance, Stainless Steel A4 and HCR, Strength class 70 ²⁾		$V_{Rk,s}^0$	[kN]	7	13	20	30	55	40	
	Partial factor		$\gamma_{Ms,V}$	[-]	1,56				2,38	
Ductility factor		k_7	[-]	1,0						
Steel failure with lever arm¹⁾										
Characteristic bending moment, Steel, strength class	5.8	$M_{Rk,s}^0$	[Nm]	8	19	37	66	167	325	
	8.8	$M_{Rk,s}^0$	[Nm]	12	30	60	105	267	519	
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25						
Characteristic bending moment, Stainless Steel A4 and HCR, Strength class 70 ²⁾		$M_{Rk,s}^0$	[Nm]	11	26	52	92	233	456	
	Partial factor		$\gamma_{Ms,V}$	[-]	1,56				2,38	
Concrete pry-out failure										
Factor		k_8	[-]	2,0						
Installation factor		γ_{inst}	[-]	1,0						
Concrete edge failure										
Effective length of fastener		l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$					$\min(h_{ef}; 300\text{mm})$	
Outside diameter of fastener		d_{nom}	[mm]	10	12	16	20	24	30	
Installation factor		γ_{inst}	[-]	1,0						
¹⁾ Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element. ²⁾ For IG-M20 strength class 50 is valid										
Sympafix X150+Plus for concrete								Annex C 6		
Performances Characteristic values of shear loads under static and quasi-static action										

Table C7: Characteristic values of tension loads under static and quasi-static action														
Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32		
Steel failure														
Characteristic tension resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{1)}$											
Cross section area	A_s	[mm ²]	50	79	113	154	201	314	452	491	616	804		
Partial factor	$\gamma_{Ms,N}$	[-]	1,4 ²⁾											
Combined pull-out and concrete failure														
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes (HD) and compressed air drilled holes (CD)														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm ²]	16	16	16	16	16	16	15	15	15	
	II: 72°C/50°C				12	12	12	12	12	12	12	12	11	11
Characteristic bond resistance in non-cracked concrete C20/25 in hammer drilled holes with hollow drill bit (HDB)														
Temperature range	I: 40°C/24°C	Dry, wet concrete	$\tau_{Rk,ucr}$	[N/mm ²]	14	14	13	13	13	13	13	13	13	
	II: 72°C/50°C				12	12	12	11	11	11	11	11	11	11
	I: 40°C/24°C	flooded bore hole			13	13	13	13	13	13	13	13	13	13
	II: 72°C/50°C				11	11	11	11	11	11	11	11	11	11
Characteristic bond resistance in cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm ²]	7,0	7,0	8,5	8,5	8,5	8,5	8,5	8,5		
	II: 72°C/50°C				6,0	6,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0
Reduktion factor ψ_{sus}^0 in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ_{sus}^0	[-]	0,75									
	II: 72°C/50°C				0,68									
Increasing factors for concrete ψ_c			C25/30		1,02									
			C30/37		1,04									
			C35/45		1,07									
			C40/50		1,08									
			C45/55		1,09									
			C50/60		1,10									
Concrete cone failure														
Relevant parameter			see Table C2											
Splitting														
Relevant parameter			see Table C2											
Installation factor														
for dry and wet concrete (all drilling methods)			γ_{inst}	[-]	1,0									
for flooded bore hole (all drilling methods)					1,2									
¹⁾ f_{uk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation														
Sympafix X150+Plus for concrete											Annex C 7			
Performances Characteristic values of tension loads under static and quasi-static action														

Table C8: Characteristic values of shear loads under static and quasi-static action														
Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32		
Steel failure without lever arm														
Characteristic shear resistance	$V_{Rk,s}^0$	[kN]	$0,5 \cdot A_s \cdot f_{uk}^{1)}$											
Cross section area	A_s	[mm ²]	50	79	113	154	201	314	452	491	616	804		
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 ²⁾											
Ductility factor	k_7	[-]	1,0											
Steel failure with lever arm														
Characteristic bending moment	$M_{Rk,s}^0$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{1)}$											
Elastic section modulus	W_{el}	[mm ³]	50	98	170	269	402	785	896	1534	2155	3217		
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 ²⁾											
Concrete pry-out failure														
Factor	k_8	[-]	2,0											
Installation factor	γ_{Inst}	[-]	1,0											
Concrete edge failure														
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300\text{mm})$					
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	24	25	28	32		
Installation factor	γ_{Inst}	[-]	1,0											
¹⁾ f_{uk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation														
Sympafix X150+Plus for concrete										Annex C 8				
Performances Characteristic values of shear loads under static and quasi-static action														

Table C9: Displacements under tension load¹⁾ (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Non-cracked concrete C20/25 under static and quasi-static action										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,028	0,029	0,030	0,033	0,035	0,038	0,039	0,041
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,028	0,029	0,030	0,033	0,035	0,038	0,039	0,041
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,038	0,039	0,040	0,044	0,047	0,051	0,052	0,055
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,047	0,049	0,051	0,055	0,059	0,064	0,067	0,070
Cracked concrete C20/25 under static and quasi-static action										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,069	0,071	0,072	0,074	0,076	0,079	0,081	0,082
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,193	0,115	0,122	0,128	0,135	0,142	0,155	0,171
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,092	0,095	0,096	0,099	0,102	0,106	0,109	0,110
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,259	0,154	0,163	0,172	0,181	0,189	0,207	0,229

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{action bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Table C10: Displacements under shear load²⁾ (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Non-cracked and cracked concrete C20/25 under static and quasi-static action										
All temperature ranges	δ_{V0} -factor	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

²⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{action shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

Sympafix X150+Plus for concrete

Performances
Displacements under static and quasi-static action (threaded rods)

Annex C 9

Table C11: Displacements under tension load¹⁾ (Internal threaded rod)

Anchor size Internal threaded anchor rod		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20	
Non-cracked concrete C20/25 under static and quasi-static action								
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,029	0,030	0,033	0,035	0,038	0,041
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,029	0,030	0,033	0,035	0,038	0,041
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,039	0,040	0,044	0,047	0,051	0,055
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,049	0,051	0,055	0,059	0,064	0,070
Cracked concrete C20/25 under static and quasi-static action								
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,071	0,072	0,074	0,076	0,079	0,082
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,115	0,122	0,128	0,135	0,142	0,171
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,095	0,096	0,099	0,102	0,106	0,110
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,154	0,163	0,172	0,181	0,189	0,229

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau;$$

τ : action bond stress for tension

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Table C12: Displacements under shear load²⁾ (Internal threaded rod)

Anchor size Internal threaded anchor rod		IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20	
Non-cracked and cracked concrete C20/25 under static and quasi-static action								
All temperature ranges	δ_{V0} -factor	[mm/kN]	0,07	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$ -factor	[mm/kN]	0,10	0,09	0,08	0,08	0,06	0,06

²⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V;$$

V: action shear load

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

Sympafix X150+Plus for concrete

Performances

Displacements under static and quasi-static action (Internal threaded anchor rod)

Annex C 10

Table C13: Displacements under tension load¹⁾ (rebar)

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	
Non-cracked concrete C20/25 under static and quasi-static action												
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,028	0,029	0,030	0,031	0,033	0,035	0,038	0,038	0,040	0,043
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,015	0,015	0,016	0,017	0,017	0,019	0,020	0,020	0,021	0,023
Temperature range II: 72°C/50°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,038	0,039	0,040	0,042	0,044	0,047	0,051	0,051	0,054	0,058
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,047	0,049	0,051	0,053	0,055	0,059	0,065	0,065	0,068	0,072
Cracked concrete C20/25 under static and quasi-static action												
Temperature range I: 40°C/24°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,069	0,071	0,072	0,073	0,074	0,076	0,079	0,079	0,081	0,084
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,115	0,122	0,128	0,135	0,142	0,155	0,171	0,171	0,181	0,194
Temperature range II: 72°C/50°C	δ _{N0} -factor	[mm/(N/mm ²)]	0,092	0,095	0,096	0,098	0,099	0,102	0,106	0,106	0,109	0,113
	δ _{N∞} -factor	[mm/(N/mm ²)]	0,154	0,163	0,172	0,181	0,189	0,207	0,229	0,229	0,242	0,260

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{action bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Table C14: Displacements under shear load²⁾ (rebar)

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	
For concrete C20/25 under static and quasi-static action												
All temperature ranges	δ _{V0} -factor	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03	0,03
	δ _{V∞} -factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05	0,04	0,04

²⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{action shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

Sympafix X150+Plus for concrete

Performances
Displacements under static and quasi-static action (rebar)

Annex C 11

Table C15: Characteristic values of tension loads under seismic action (performance category C1+C2)											
Anchor size threaded rod				M8	M10	M12	M16	M20	M24	M27	M30
Steel failure											
Characteristic tension resistance (Seismic C1)		$N_{Rk,s,eq,C1}$	[kN]	$1,0 \cdot N_{Rk,s}$							
Characteristic tension resistance, (Seismic C2) Steel, strength class 8.8 Stainless Steel A4 and HCR, Strength class ≥ 70		$N_{Rk,s,eq,C2}$	[kN]	NPA		$1,0 \cdot N_{Rk,s}$				NPA	
Partial factor		$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure											
Characteristic bond resistance in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)											
Temperature range I: 40°C/24°C II: 72°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm ²]	7,0	7,0	8,5	8,5	8,5	8,5	8,5	8,5
		$\tau_{Rk,eq,C2}$	[N/mm ²]	NPA		5,8	4,8	5,0	5,1	NPA	
		$\tau_{Rk,eq,C1}$	[N/mm ²]	6,0	6,0	7,0	7,0	7,0	7,0	7,0	7,0
		$\tau_{Rk,eq,C2}$	[N/mm ²]	NPA		5,0	4,1	4,3	4,4	NPA	
Reduktion factor ψ_{sus}^0 in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)											
Temperature range I: 40°C/24°C II: 72°C/50°C	Dry, wet concrete and flooded bore hole	ψ_{sus}^0	[-]	0,75							
				0,68							
Increasing factors for concrete ψ_C		C25/30 to C50/60		1,0							
Concrete cone failure											
Relevant parameter				see Table C2							
Splitting											
Relevant parameter				see Table C2							
Installation factor											
for dry and wet concrete (all drilling methods)		γ_{inst}	[-]	1,0							
for flooded bore hole (all drilling methods)				1,2							
Sympafix X150+Plus for concrete										Annex C 12	
Performances Characteristic values of tension loads under seismic action (performance category C1+C2)											

Table C16: Characteristic values of shear loads under seismic action (performance category C1+C2)											
Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30	
Steel failure without lever arm											
Characteristic shear resistance (Seismic C1)	$V_{Rk,s,eq,C1}$	[kN]	$0,70 \cdot V_{Rk,s}^0$								
Characteristic shear resistance (Seismic C2), Steel, strength class 8.8 Stainless Steel A4 and HCR, Strength class ≥ 70	$V_{Rk,s,eq,C2}$	[kN]	NPA	$0,70 \cdot V_{Rk,s}^0$					NPA		
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1								
Ductility factor	k_7	[-]	1,0								
Steel failure with lever arm											
Characteristic bending moment	$M_{Rk,s,eq,C1}^0$	[Nm]	No Performance Assessed (NPA)								
	$M_{Rk,s,eq,C2}^0$	[Nm]	No Performance Assessed (NPA)								
Concrete pry-out failure											
Factor	k_g	[-]	2,0								
Installation factor	γ_{inst}	[-]	1,0								
Concrete edge failure											
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300\text{mm})$		
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30	
Installation factor	γ_{inst}	[-]	1,0								
Factor for annular gap	α_{gap}	[-]	$0,5 (1,0)^1$								
¹⁾ Value in brackets valid for filled annular gap between anchor and clearance hole in the fixture. Use of special filling washer Annex A 3 is required											
Sympafix X150+Plus for concrete									Annex C 13		
Performances Characteristic values of shear loads under seismic action (performance category C1+C2)											

Table C17: Characteristic values of tension loads under seismic action (performance category C1)													
Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	
Steel failure													
Characteristic tension resistance	$N_{Rk,s,eq}$	[kN]	$1,0 \cdot A_s \cdot f_{uk}^{1)}$										
Cross section area	A_s	[mm ²]	50	79	113	154	201	314	452	491	616	804	
Partial factor	$\gamma_{Ms,N}$	[-]	1,4 ²⁾										
Combined pull-out and concrete failure													
Characteristic bond resistance in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)													
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,eq}$	[N/mm ²]	7,0	7,0	8,5	8,5	8,5	8,5	8,5	8,5	8,5
	II: 72°C/50°C		$\tau_{Rk,eq}$	[N/mm ²]	6,0	6,0	7,0	7,0	7,0	7,0	7,0	7,0	7,0
Reduktion factor ψ_{sus}^0 in cracked and non-cracked concrete C20/25 in hammer drilled holes (HD), compressed air drilled holes (CD) and with hollow drill bit (HDB)													
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ_{sus}^0	[-]	0,75								
	II: 72°C/50°C				0,68								
Increasing factors for concrete ψ_c			C25/30 to C50/60		1,0								
Concrete cone failure													
Relevant parameter			see Table C2										
Splitting													
Relevant parameter			see Table C2										
Installation factor													
for dry and wet concrete (all drilling methods)			γ_{inst}	[-]	1,0								
for flooded bore hole (all drilling methods)					1,2								
¹⁾ f_{uk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation													
Sympafix X150+Plus for concrete											Annex C 14		
Performances Characteristic values of tension loads under seismic action (performance category C1)													

Table C18: Characteristic values of shear loads under seismic action (performance category C1)													
Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32		
Steel failure without lever arm													
Characteristic shear resistance	$V_{Rk,s,eq}$	[kN]	$0,35 \cdot A_s \cdot f_{uk}^{1)}$										
Cross section area	A_s	[mm ²]	50	79	113	154	201	314	452	491	616	804	
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 ²⁾										
Ductility factor	k_7	[-]	1,0										
Steel failure with lever arm													
Characteristic bending moment	$M_{Rk,s,eq}^0$	[Nm]	No Performance Assessed (NPA)										
Concrete pry-out failure													
Factor	k_8	[-]	2,0										
Installation factor	γ_{inst}	[-]	1,0										
Concrete edge failure													
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300\text{mm})$				
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	24	25	28	32	
Installation factor	γ_{inst}	[-]	1,0										
Factor for annular gap	α_{gap}	[-]	0,5 (1,0) ³⁾										
¹⁾ f_{uk} shall be taken from the specifications of reinforcing bars ²⁾ in absence of national regulation ³⁾ Value in brackets valid for filled annular gap between anchor and clearance hole in the fixture. Use of special filling washer Annex A 3 is required													
Sympafix X150+Plus for concrete										Annex C 15			
Performances			Characteristic values of shear loads under seismic action (performance category C1)										

Table C19: Displacements under tension load¹⁾ (threaded rod)

Anchor size threaded rod		M8	M10	M12	M16	M20	M24	M27	M30	
Cracked concrete C20/25 under seismic C1 action										
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,069	0,071	0,072	0,074	0,076	0,079	0,081	0,082
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,193	0,115	0,122	0,128	0,135	0,142	0,155	0,171
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,092	0,095	0,096	0,099	0,102	0,106	0,109	0,110
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,259	0,154	0,163	0,172	0,181	0,189	0,207	0,229

Table C20: Displacements under tension load¹⁾ (rebar)

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32	
Cracked concrete C20/25 under seismic C1 action												
Temperature range I: 40°C/24°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,069	0,071	0,072	0,073	0,074	0,076	0,079	0,079	0,081	0,084
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,115	0,122	0,128	0,135	0,142	0,155	0,171	0,171	0,181	0,194
Temperature range II: 72°C/50°C	δ_{N0} -factor	[mm/(N/mm ²)]	0,092	0,095	0,096	0,098	0,099	0,102	0,106	0,106	0,109	0,113
	$\delta_{N\infty}$ -factor	[mm/(N/mm ²)]	0,154	0,163	0,172	0,181	0,189	0,207	0,229	0,229	0,242	0,260

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau;$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau; (\tau: \text{action bond stress for tension})$$

Table C21: Displacements under shear load²⁾ (threaded rod)

Anchor size threaded rod		M8	M10	M12	M16	M20	M24	M27	M30	
Non-cracked and cracked concrete C20/25 under seismic C1 action										
All temperature ranges	δ_{V0} -factor	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

Table C22: Displacement under shear load¹⁾ (rebar)

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
For concrete C20/25 under seismic C1 action											
All temperature ranges	δ_{V0} -factor	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05	0,04

²⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V;$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V; (V: \text{action shear load})$$

Sympafix X150+Plus for concrete

Performances
Displacements under seismic C1 action (threaded rods and rebar)

Annex C 16

Table C23: Displacements under tension load¹⁾ (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Cracked concrete C20/25 under seismic C2 action										
All temperature ranges	$\delta_{N,eq}(DLS)$	[mm]	NPA	0,21	0,24	0,27	0,36	NPA		
	$\delta_{N,eq}(ULS)$	[mm]		0,54	0,51	0,54	0,63			

Table C24: Displacements under shear load (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Cracked concrete C20/25 under seismic C2 action										
All temperature ranges	$\delta_{V,eq}(DLS)$	[mm]	NPA	3,1	3,4	3,5	4,2	NPA		
	$\delta_{V,ep}(ULS)$	[mm]		6,0	7,6	7,3	10,9			

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Performances
Displacements under seismic C2 action (threaded rods)

Annex C 17